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Customer	Qualification Reference	Process	Process Specification	Limitations	NADCAP Accreditation
Airbus Defense & Space	AM-SUB-004-15 Rev.0 COD. PROV. 93152	Ferrous Alloys Heat Treatment Inspection by Hardness	I+D-E 01 ASTM E18-14a	N/A	NO REQUIRED
Airbus Defense & Space	AM-SUB-005-15 Rev.0 COD. PROV. 93152	Aluminium Alloy temper condition inspection by Electric Conductivity and Hardness	I+D-E 140		NO REQUIRED
Airbus Defense & Space	AM-SUB-046-15 Rev.0 COD. PROV. 93152	Cleaning and passivation of steels	I+D-P 038	N/A	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-047-15 Rev.0 COD. PROV. 93152	Electrolytic cadmium plating	I+D-P 115	Only Type I and Type II	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-048-15 Rev.1 COD. PROV. 93152	Steels phosphatizing	I+D-P 095	Only Type M	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-049-15 Rev.0 COD. PROV. 93152	Paint system for metallic details parts	I+D-P 060 I+D-P 064	N/A	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-050-15 Rev.0 COD. PROV. 93152	Chemical conversion films on aluminium and its alloys	I+D-P 202	N/A	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-051-15 Rev.0 COD. PROV. 93152	Cleaning and pickling of titanium and titanium alloys	I+D-P 090	N/A	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-052-15 Rev.0 COD. PROV. 93152	Aluminium and Aluminium Alloys Tartaric Sulphuric Anodizing	I+D-P 416	N/A	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-052-15 Rev.0 COD. PROV. 93152	Cleaning and pickling of aluminium and its alloys	I+D-P 072	N/A	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
Airbus Defense & Space	AM-SUB-055-15 Rev.0 COD. PROV. 93152	Penetrant Inspection	AITM6-1001	N/A	Certificate Nº: 11553195448 Expiration Date: 31 July 2022
Airbus Defense & Space	AM-SUB-056-15 Rev.0 COD. PROV. 93152	Magnetic Particle Inspection	AITM6-2001	N/A	Certificate Nº: 11553195448 Expiration Date: 31 July 2022
Airbus Defense & Space	TEIMS-IQ-200406-01 COD. PROV. 93152	TartaricSulfuric Acid Anodizing of Aluminum Alloys	80-T-35-2010	QUALIFIED	PENDING
Airbus Defense & Space	TEIMS-IQ-200406-02 COD. PROV. 93152	Cadmium Plating of Steels	80-T-35-3000	QUALIFIED	PENDING
Airbus Defense & Space	TEIMS-IQ-200406-03 COD. PROV. 93152	Passivation of Corrosion- Resistant Martensitic Ferritic Steel	80-T-35-1201	QUALIFIED	PENDING
Airbus Defense & Space	TEIMS-IQ-200731-01 COD. PROV. 93152	Passivation of Corrosion- Resistant Austenitic Steel	80-T-35-1200	QUALIFIED	PENDING
Airbus Defense & Space	TEIMS-IQ-200731-01 COD. PROV. 93152	Chromating of Aluminum and Aluminum Alloy	80-T-35-1101	QUALIFIED	PENDING
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Acidic Pickling of Aluminum and Aluminum Alloys	80-T-35-0100	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Pickling of Titanium and Titanium Alloys - ACID-	80-T-35-0106	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021

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AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Abrasive Blasting - Cleaning	80-T-35-0200	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Phosphating	80-T-35-1000	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Chromium Passivation of Cadmium- Plated Surfaces	80-T-35-1107	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Passivation of Corrosion- Resistant Austenitic Steel	80-T-35-1200	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Passivation of Corrosion- Resistant Martensitic Ferritic Steel	80-T-35-1201	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	TartaricSulfuric Acid Anodizing of Aluminum Alloys	80-T-35-2010	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Cadmium Plating of Steels	80-T-35-3000	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Cadmium Plating of Copper Alloys	80-T-35-3003	AUTHORISATION TO PROCEED UNTIL 31/05/2019	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Treatment with Oven- Drying Molybdenum Disulphide MoS2 Lubricant	80-T-35-5900	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Coating with Paints and Varnishes, General	80-T-35-9120	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Application of Water-repellent, Waterdisplacing and Corrosion inhibiting Preventives	80-T-35-9799	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Dehydrogenation of Steels	80-T-36-3300	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Application of Fluid Resistant Primer	BAPS 138-043	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Application of Fluid Resistant (Fr) Enamels and Topcoats	BAPS 138-044	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Accelerated Curing of Organic Coatings	BAPS 138-055	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Chemical Conversion Treatment for Aluminum Alloys. Limited for Type II Only	BAPS 160-020	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Conductive Chemical Conversion Treatment for Aluminum Alloys. Limited for Type II Only	BAPS 160-040	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Chrome Free Acid Anodizing of Aluminum Alloys	BAPS 160-045	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Hardness and Electrical Conductivity Testing of Metals	BAPS 168-013	QUALIFIED	NO REQUIRED

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BOMBARDIER	SAP Supplier No: 137019	Fluorescent Penetrant Inspection	BAPS 176-002	QUALIFIED	Certificate Nº: 11553195448 Expiration Date: 31 July 2022
BOMBARDIER	SAP Supplier No: 137019	Magnetic Particle Inspection	BAPS 176-004	QUALIFIED	Certificate Nº: 11553195448 Expiration Date: 31 July 2022
BOMBARDIER	SAP Supplier No: 137019	Alkaline Cleaning	BAPS 180-001	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Passivation of Corrosion Resistant Steel	BAPS 180-015	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Alkaline Etching of Aluminum Alloys	BAPS 180-030	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Acid Cleaning and Deoxidizing Aluminum Alloys	BAPS 180-032	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	Spray Application of BAMS 565-010 Integral Fuel Tank Coating	BAPS 157-026	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
BOMBARDIER	SAP Supplier No: 137019	ELECTRICAL BONDING OF AIRCRAFT Limitation: Surface preparation only	BAPS 145-002	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Aluminium and Aluminium Alloys Tartaric Sulphuric Anodizing	I+D-P 416	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Electrolytic cadmium plating	I+D-P 115	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Chemical conversion films on aluminium and its alloys	I+D-P 202	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Cleaning and passivation of steels	I+D-P 038	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Steels phosphatizing	I+D-P 095	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Paint system for metallic details parts	I+D-P 060 I+D-P 064	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Cleaning and pickling of titanium and titanium alloys	I+D-P 090	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Aluminium Alloy temper condition inspection by Electric Conductivity and Hardness	I+D-E 140	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Tartaric Sulfuric Acid Anodizing of Aluminum Alloys for Corrosion protection and paint pre-treatment	AIPI02-01-003 AIPS02-01-003	QUALIFIED	PENDING
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Dry blasting LIMITATIONS: One booth and Group II and III.	AIPS02-02-002 AIPI02-02-002	QUALIFIED	Certificate Nº: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Application of Corrosion Inhibiting Solid Film Lubricant	AIPS002-04-009 I+D-P 058	QUALIFIED	NO REQUIRED

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AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Chemical conversion coating Limited for Pen Application Only	API02-05-001 AIPS02-05-001	QUALIFIED	PENDING
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Passivation of Corrosion Resistant Steel LIMITATIONS: No acid pickling operation and stainless steel with RM = 1100 MPa	AIPS02-05-005 API02-05-005	QUALIFIED	Certificate N°: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Application of structural paints	API05-02-009 AIPS05-02-009	QUALIFIED	PENDING
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Rework of paints on metallic and nonmetallic structural parts (with limitations)	API05-02-011 AIPS05-02-011	QUALIFIED	Certificate N°: 11553183731 Expiration Date: 31 July 2021
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Electrical bonding (with limitations)	API07-01-006 AIPS07-01-006	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Penetrant Testing LIMITATIONS: Internal prepenetrant etching only for legacy program Penetrant type 1.A.3.a/d	AITM6-1001	QUALIFIED	Certificate N°: 11553195448 Expiration Date: 31 July 2022
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Magnetic Particle Inspection	AITM6-2001	QUALIFIED	Certificate N°: 11553195448 Expiration Date: 31 July 2022
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	For Inspection Processes Determination of electrical conductivity of aluminium alloys by Eddy current method	AITM6-6004	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Measuring coating thickness by equipments of the magnetic and eddy current type	AITM6-6006	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Inspection for confirmation of the anodising process based upon measurement of surface resistance	AITM6-9004	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Magnetic particle inspection process	I+D-E 136	QUALIFIED	Certificate N°: 11553195448 Expiration Date: 31 July 2022
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Penetrant inspection process	I+D-E 137	QUALIFIED	Certificate N°: 11553195448 Expiration Date: 31 July 2022
AIRBUS OPERATIONS	INQ2017.0102 Ind. B ARP ID 301106	Rockwell hardness test LIMITATIONS: ASTM E18	ISO 6508	AUTHORISATI ON TO PROCEED UNTIL 06-2019	NO REQUIRED
EMBRAER		Liquid Penetrant Inspection	NE07-001	QUALIFIED	Certificate N°: 11553195448 Expiration Date: 31 July 2022
EMBRAER		Convexional cadmium plating by electrodeposition	NE40-010	QUALIFIED	PENDING
EMBRAER		Aluminum and its Alloys_ Anodic Coatings in Chrome free Solution	NE40-308	QUALIFIED	PENDING
EMBRAER		Stainless Steels_ Passivation	NE40-081	QUALIFIED	PENDING

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EMBRAER		Corrosion Resistant primer for integral fuel tanks (AMS-C-27725)	NE40-135	QUALIFIED	PENDING
EMBRAER		Epoxy Primer, Chromate based, Fluid resistant (MEP 10-059 Types I, II and III) for metallic details parts	NE40-143	QUALIFIED	PENDING
EMBRAER		High Solids Polyurethane and metallic (MICA) enamel (MEP 10-069)	NE40-160	QUALIFIED	PENDING
EMBRAER		High Solids Polyurethane, semi-gloss, flat and camouflage (MEP 10-117) Topcoat	NE40-274	QUALIFIED	PENDING
EMBRAER		Hardness & Conductivity	NE07-012	QUALIFIED	NO REQUIRED
EMBRAER		Chemical Conversion Coatings	NE40-006	QUALIFIED	PENDING
BOEING	BE10512650	Liquid Penetrant Inspection	BAC5423 BSS7039	QUALIFIED	PENDING
BOEING	BE10512650	Magnetic Particles Inspection	BAC5424 BSS7040	QUALIFIED	PENDING
Airbus Defense & Space	COD. PROV. 93152	Application of sealants	I+D-P 146	QUALIFIED	NO REQUIRED
Airbus Defense & Space	COD. PROV. 93152	Freezing, refrigeration storage and refreezing of polysulfide sealants	I+D-P 393	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Installation of Rosan Threaded Inserts	80-T-34-3002	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Installation of Helical Threaded Inserts	80-T-34-3003	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Identification of Torquetightened Screwed Connections	80-T-34-3006	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Wire Locking	80-T-34-3011	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Securing screwed Connections with Adhesive	80-T-34-3012	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Securing with Lockwashers	80-T-34-3013	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Safetying with Split Pins	80-T-34-3014	QUALIFIED	NO REQUIRED

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AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Tightening of Screws and Nuts	80-T-34-3050	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Pressing and Insertion of Bushes and Bearings	80-T-34-3200	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Installation of spherical Plain and Rolling Bearings with Retainer Bushes	80-T-34-3202	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Installation of Spherical Plain Bearings	80-T-34-5661	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Wet Installation of Fasteners	80-T-34-5803	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Installation of Bearings Bushes by Bonding	80-T-34-9020	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Application of Sealing Compounds	80-T-34-9600	QUALIFIED	NO REQUIRED
AIRBUS HELICOPTERS Deutschland GmbH	QSPL _ ARP ID 301106	Electrical Bonding	80-T-40-3312	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	TIGHTENING TORQUES FOR STRUCTURAL FASTENERS	AIPS01-02-008 AIP101-02-008	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Installation of Blind Bolts and Blind Rivets - Pull-type -	AIPS01-02-013 I+D-P-356	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Installation of bushes, shrink and press fit	AIPS01-02-019 AIP101-02-019	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Installation of Bushes Shrink and press fit	AIPS01-02-019 I+D-P-366	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Sealing of aircraft structure	AIPS05-05-001 AIP105-05-001	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Sealing of aircraft structure. Application of sealants	AIPS05-05-001 I+D-P146	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Surface protection of fasteners and sealants by application of varnish	AIPS05-05-003 AIP105-05-003	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Bonding of bearings and bushes by anaerobic compound	AIPS03-03-014 AIP103-03-014	QUALIFIED	NO REQUIRED
AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Blind rivets low and medium strength	I+D-P356	QUALIFIED	NO REQUIRED



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AIRBUS OPERATIONS	QSPL _ ARP ID 301106	Bush installation in interference assemblies	I+D-P366	QUALIFIED	NO REQUIRED
Airbus Defense & Space	AM-SUB-073-20 Rev.0 COD. PROV. 93152	Electrical bonding (with limitations)	AIPI07-01-006 AIPS07-01-006	QUALIFIED	NO REQUIRED
Airbus Defense & Space	AM-SUB-074-20 Rev.0 COD. PROV. 93152	Wet Installation of Fasteners	80-T-34-5803	QUALIFIED	NO REQUIRED
Airbus Defense & Space	AM-SUB-076-20 Rev.0 COD. PROV. 93152	Bonding of Non-Structural Connections	80-T-34-9032	QUALIFIED	NO REQUIRED
Airbus Defense & Space	AM-SUB-077-20 Rev.0 COD. PROV. 93152	Bonding with adhesives on silicone basis	80-T-34-9033	QUALIFIED	NO REQUIRED
Airbus Defense & Space	AM-SUB-078-20 Rev.0 COD. PROV. 93152	Application of Elastic Protective Coatings	80-T-35-5218	QUALIFIED	NO REQUIRED
Airbus Defense & Space	COD. PROV. 93152	Treatment with oven-drying molybdenum disulphide (MoS ₂) lubricant	80-T-35-5900	QUALIFIED	NO REQUIRED
Airbus Defense & Space	COD. PROV. 93153	Preservation of Rivet Rows	80-T-35-9023	QUALIFIED	NO REQUIRED